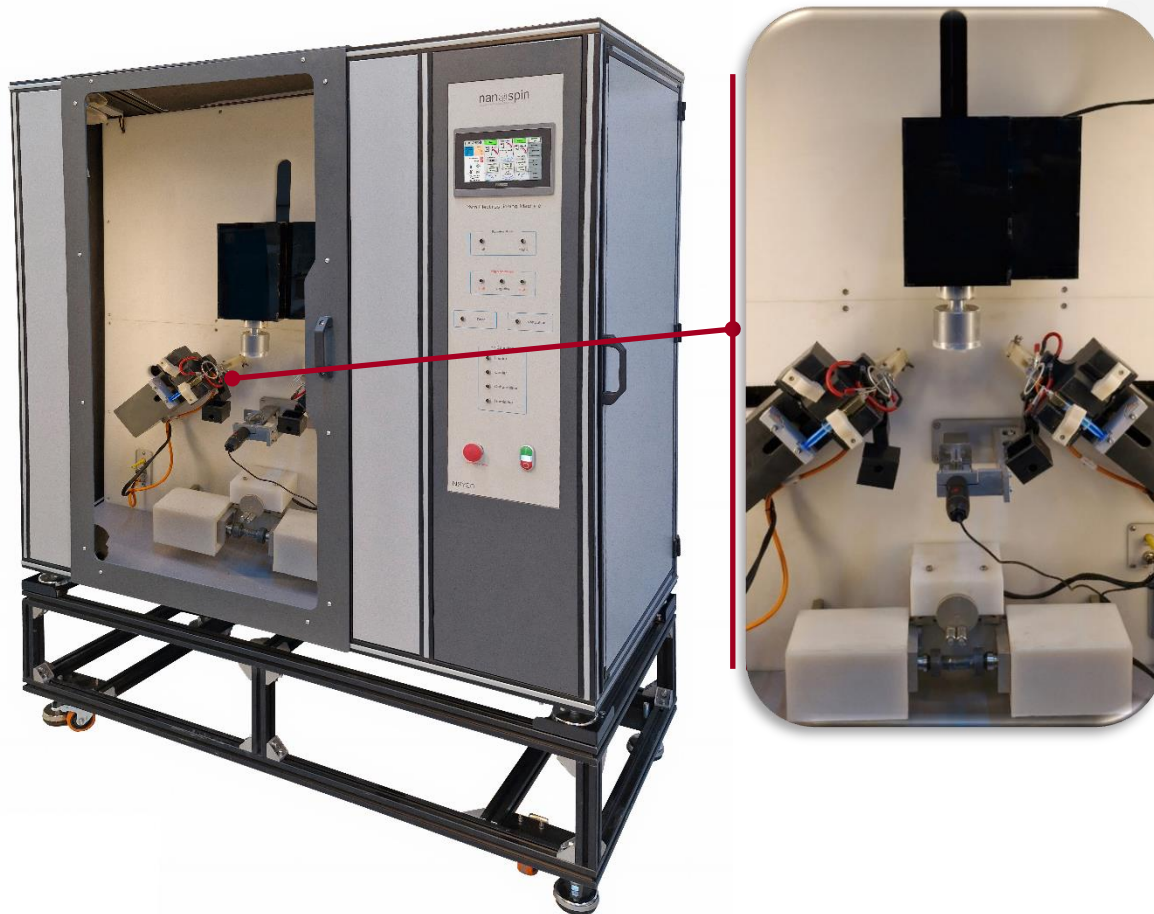


NSY 20



NanoSpin presents an advanced yarn electrospinning system engineered for the direct production of yarns from electrospun nanofibers — including suture-grade yarns. Designed for research, development, and pilot-scale manufacturing, this machine offers exceptional control, precision, and adaptability.

From biomedical threads and surgical sutures to smart textiles and functional nanofiber-based yarns, the system empowers researchers and innovators to explore new frontiers in fiber technology.

The NanoSpin system utilizes dual electrospinning nozzles with configurable electrical charges (either matching or opposing), targeting a rotatable collector specifically designed for yarn formation. The collector's angle is fully adjustable from $+45^\circ$ to -45° , enabling fine-tuned control over fiber alignment and yarn tension.

Two collector configurations are available — funnel and pipe — to accommodate different yarn fabrication strategies. As nanofibers are drawn and deposited, a synchronized winding unit continuously pulls and twists the fibers into a uniform yarn, ready for various advanced applications.

An integrated real-time camera monitoring system ensures consistent yarn quality throughout the production process.



Main Features

Specialized for electrospun yarn, including surgical sutures
Convertible to dual-pump for standard fiber production
Funnel or pipe collectors suit various yarn profiles
Adjustable collector angle controls yarn direction and tension
Dual-nozzle setup enables uniform or opposing charges
Two syringe pumps—up to four syringes used
Camera monitors yarn formation before winding begins
X, Y, Z adjustments provide precise nozzle control
Three high-voltage supplies: two positive, one negative
Automatic yarn winding with optional twisting function
7" touchscreen manages all system control parameters
Core-shell nanofibers via coaxial nozzle configuration
Safety features: emergency stop, voltage cut-off, enclosure
Optional system regulates temperature and humidity conditions



General

Cassis	▪ Metallic body (Aluminum frames) ▪ On wheels ▪ Diffuse LED lighting
Input power	▪ 100-240 V AC/50-60 Hz
Safety	▪ Voltage cut-off in case of door opening
Dimensions (L×W×H)	▪ 155 cm × 75 cm × 155 cm
Weight	▪ 270 KG



Main Control

HMI	▪ 7" touch screen
Type	▪ Programmable logic controller (PLC)
Control detail	▪ Injection rate of syringe pump(s) ▪ Electrospinning distance(s) ▪ Position of nozzle(s) ▪ Position of collector ▪ spinning time ▪ Collector speed control ▪ Temperature control ▪ Humidity control ▪ winding speed control ▪ ON/OFF timer for exhaust fan ▪ Alarm after desirable volume of injection and after finishing the solution in syringe



Spinneret

Number of syringe pumps	▪ Two syringe pumps
Number of syringes	▪ Up to 4
Configuration	▪ Horizontal (No need for hose) ▪ Parallel to collector
Pump Injection Rate	▪ 10 µl/h to 500 ml/h
Usable syringe size	▪ 1-25 mm (Inner Diameter)
Accessories	▪ Co-axial nozzle with tubing (Optional)



Yarn Formation

Collector Shapes	▪ Funnel and Pipe (interchangeable)
Collector Diameters	▪ 4 cm, 7 cm, 10 cm, 14 cm
Collector Rotation	▪ 20–500 rpm
Winding System	▪ Simultaneous winding and scanning, adjustable speed
Winding Rate	▪ 0.1 – 100 cm/min
Yarn Monitoring	▪ Real-time camera view on monitor



Pumps and Collector Position

Collector Angle	▪ ±45°, adjustable
X-Axis (Collector Distance)	▪ 0–30 cm, automated, 0–50 mm/s
Y-Axis (Nozzle Distance)	▪ 0–20 cm, separate & automated
Z-Axis (Nozzle Angle)	▪ ±90°, separate & automated



High Voltage Power Supply

Model	▪ HV35 Positive ▪ HV35 Negative
Max.output voltage	▪ 35 kV
Power	▪ 30 Watt
Voltage monitoring	▪ Digital, Accuracy: 0.1 kV
Two positive high voltage power supplies connected to syringe pumps	
One negative high voltage power supply connected to collector	



Climate Control System

Ventilation	▪ A programmable fan adjustable by HMI panel
Heating System	▪ Adjustable from room temperature up to 45°C, ± 1°C via HMI panel (Optional)
Cooling System	▪ Temperature down to 19°C, ± 1°C (Optional)
Humidifier	▪ Up to 80% (Optional)
Dehumidifier	▪ Dehumidifier down to 10% ± 5% (Optional)
Support Condition	▪ Room Temp.: 20-30°C ▪ Room Humidity: 20-70%

